Printing date 08/19/2013 Reviewed on 07/02/2013

1 Identification of the substance/mixture and of the company

· Product identifier

· Trade name: SU-8 2000 Thinner

· Product number: G010100

• CAS Number: 120-92-3 • EC number: 204-435-9

· Index number: 606-025-00-9

- · Application of the substance / the preparation Thinner, Diluent
- · Details of the supplier of the safety data sheet
- · Manufacturer/Supplier:

MicroChem Corp. 90 Oak Street P.O. Box 426

Newton, MA 02464-0002 USA

· Information department:

Product Safety

Email: productsafety@microchem.com

· Emergency telephone number: MicroChem Corp: 617-965-5511

Chemtrec USA Emergency: 800-424-9300

Chemtrec International Emergency: 703-527-3887

2 Hazards identification

· Classification of the substance or mixture



Flam. Liq. 3 H226 Flammable liquid and vapor.



GHS07

Acute Tox. 4 H312 Harmful in contact with skin.

Acute Tox. 4 H332 Harmful if inhaled.

Skin Irrit. 2 H315 Causes skin irritation.

Eye Irrit. 2 H319 Causes serious eye irritation.

STOT SE 3 H335-H336 May cause respiratory irritation. May cause drowsiness or dizziness.

· Label elements

· GHS label elements

The substance is classified and labelled according to the Globally Harmonized System (GHS).

· Hazard pictograms





GHS02 GHS07

(Contd. on page 2)



Printing date 08/19/2013 Reviewed on 07/02/2013

Trade name: SU-8 2000 Thinner

(Contd. of page 1)

· Signal word Warning

· Hazard-determining components of labelling:

Cyclopentanone

· Hazard statements

H226 Flammable liquid and vapor.

H312+H332 Harmful in contact with skin or if inhaled.

H315 Causes skin irritation. H319 Causes serious eye irritation.

H335-H336 May cause respiratory irritation. May cause drowsiness or dizziness.

· Precautionary statements

P210 Keep away from heat/sparks/open flames/hot surfaces. - No smoking.

P261 Avoid breathing dust/fume/gas/mist/vapours/spray.

P280 Wear protective gloves/protective clothing/eye protection/face protection.

P233 Keep container tightly closed.

P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if

present and easy to do. Continue rinsing.

P312 Call a POISON CENTER or doctor/physician if you feel unwell.

P363 Wash contaminated clothing before reuse.

P337+P313 If eye irritation persists: Get medical advice/attention. P370+P378 In case of fire: Use for extinction: Alcohol resistant foam. P370+P378 In case of fire: Use for extinction: Fire-extinguishing powder.

P370+P378 In case of fire: Use for extinction: Carbon dioxide. Store in a well-ventilated place. Keep cool. P403+P235

P501 Dispose of contents/container in accordance with local/regional/national/international

regulations.

· Classification system:

· NFPA ratings (scale 0 - 4)



Health = 2Fire = 3Reactivity = 0

· HMIS-ratings (scale 0 - 4)



Health = 2Fire = 3REACTIVITY 0 Reactivity = 0

- · Other hazards
- · Results of PBT and vPvB assessment
- · PBT: Not applicable.
- · vPvB: Not applicable.

3 Composition/information on ingredients

- · Chemical characterization: Substances
- · CAS No. Description

120-92-3 cyclopentanone

- · Identification number(s)
- · EC number: 204-435-9
- · Index number: 606-025-00-9

Printing date 08/19/2013 Reviewed on 07/02/2013

Trade name: SU-8 2000 Thinner

(Contd. of page 2)

4 First aid measures

- · Description of first aid measures
- · After inhalation:

Supply fresh air. If required, provide artificial respiration. Keep patient warm. Consult doctor if symptoms persist.

- · After skin contact: Immediately wash with water and soap and rinse thoroughly.
- · After eye contact:

Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.

· After swallowing:

Do not induce vomiting unless instructed to do so by a physician. Wash out mouth with water and keep person at rest. Seek immediate medical attention.

- · Information for doctor:
- · Most important symptoms and effects, both acute and delayed Dizziness
- · Indication of any immediate medical attention and special treatment needed

No further relevant information available.

5 Firefighting measures

- · Extinguishing media
- · Suitable extinguishing agents:

Alcohol resistant foam

Fire-extinguishing powder

Carbon dioxide

· For safety reasons unsuitable extinguishing agents:

Water with full jet

Water

· Special hazards arising from the substance or mixture

Containers may explode due to pressure increase when container is exposed to extreme heat. Vapors may travel a considerable distance to a source of ignition and flash back along vapor trail.

- · Advice for firefighters
- · Protective equipment: Wear SCBA.

6 Accidental release measures

· Personal precautions, protective equipment and emergency procedures

Wear protective equipment. Keep unprotected persons away.

Ensure adequate ventilation

Keep away from ignition sources

- · Environmental precautions: Do not allow to enter sewers/ surface or ground water.
- · Methods and material for containment and cleaning up:

Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).

Ensure adequate ventilation.

Do not flush with water or aqueous cleansing agents

· Reference to other sections

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

USA

Printing date 08/19/2013 Reviewed on 07/02/2013

Trade name: SU-8 2000 Thinner

(Contd. of page 3)

7 Handling and storage

- · Handling:
- · Precautions for safe handling

Ensure good ventilation/exhaust at the workplace.

Prevent formation of aerosols.

Keep receptacles tightly sealed.

Store in cool, dry place in tightly closed containers.

Keep away from heat and direct sunlight.

· Information about protection against explosions and fires:

Keep ignition sources away - Do not smoke.

Use explosion-proof apparatus / fittings and spark-proof tools.

Protect against electrostatic charges.

- · Conditions for safe storage, including any incompatibilities
- · Storage:
- · Requirements to be met by storerooms and containers: Store in a cool location.
- · Information about storage in one common storage facility:

Do not store together with oxidizing and acidic materials.

· Further information about storage conditions:

Keep container well-sealed in cool, dry location.

Store under lock and key and with access restricted to technical experts or their assistants only.

· Specific end use(s) No further relevant information available.

8 Exposure controls/personal protection

- · Additional information about design of technical systems: No further data; see item 7.
- · Control parameters
- · Components with limit values that require monitoring at the workplace: Not required.
- · Additional information: The lists that were valid during the creation were used as basis.
- · Exposure controls
- · Personal protective equipment:
- · General protective and hygienic measures:

Keep away from food and beverages.

Immediately remove all soiled and contaminated clothing.

Wash hands before breaks and at the end of work.

Avoid contact with the eyes and skin.

· Respiratory equipment:

In case of low exposure, use cartridge respirator. In case of intensive or longer exposure, use SCBA.

· Protection of hands:



Protective gloves

- · Material of gloves Nitrile rubber, NBR
- Penetration time of glove material Contact glove manufacture for break-through time.

(Contd. on page 5)



Printing date 08/19/2013 Reviewed on 07/02/2013

Trade name: SU-8 2000 Thinner

· Eye protection:

(Contd. of page 4)



Tightly sealed goggles

| Physical and chemical propert | ios | | | |
|---|---|--|--|--|
| · Information on basic physical and cl | | | | |
| · General Information | | | | |
| · Appearance: | 7 1 | | | |
| Form: | Liquid Clear | | | |
| Color: · Odor: | Ctear Etheral | | | |
| · Ouor: · Odour threshold: | Not determined. | | | |
| pH-value: | Not determined. | | | |
| · Change in condition | 100 000077771000 | | | |
| Melting point/Melting range: | -51.3 °C (-60 °F) | | | |
| Boiling point/Boiling range: | 130 °C (266 °F) | | | |
| | 30 °C (86 °F) | | | |
| Flash point: Flammability (solid, gaseous): | | | | |
| | Not applicable. | | | |
| Ignition temperature: | A30 °C (806 °F) Not determined. Not determined. Product is not explosive. However, formation of explosive air/vapamixtures are possible. | | | |
| Decomposition temperature: | | | | |
| Auto igniting: | | | | |
| Danger of explosion: | | | | |
| Explosion limits: | | | | |
| Lower: | Not determined. | | | |
| Upper: | Not determined. | | | |
| Vapor pressure at 50 °C (122 °F): | <200 hPa (<150 mm Hg) | | | |
| Density at 20 °C (68 °F): | 0.9502/20 °C g/cm³ (7.929/166.9 °C lbs/gal) | | | |
| Relative density | Not determined. | | | |
| Vapour density | Not determined. | | | |
| Evaporation rate | Not determined. | | | |
| Solubility in / Miscibility with | | | | |
| Water: | Water miscible No | | | |
| Partition coefficient (n-octanol/water | r): Not determined. | | | |
| Viscosity: | | | | |
| Dynamic: | Not determined. | | | |
| Kinematic: | Not determined. | | | |
| Organic solvents: | 100 % | | | |
| Solids content: | 0 % | | | |

(Contd. on page 6)



Printing date 08/19/2013 Reviewed on 07/02/2013

Trade name: SU-8 2000 Thinner

(Contd. of page 5)

· Other information

No further relevant information available.

10 Stability and reactivity

- · Reactivity
- · Chemical stability Stable under normal use conditions
- · Thermal decomposition / conditions to be avoided: No decomposition if used according to specifications.
- · Possibility of hazardous reactions

Danger of polymerization.

Possible formation of peroxide.

Reacts with strong acids.

- · Conditions to avoid Heat, flames and sparks. Extremes of temperature and direct sunlight.
- · Incompatible materials:

Strong acids

Strong oxidizing agents

· Hazardous decomposition products: Carbon monoxide and carbon dioxide

11 Toxicological information

- · Information on toxicological effects
- · Acute toxicity:

| 1 | · LD/LC50 values that are relevant for classification: | | | | | |
|---|--|----------|----------------------|--|--|--|
| ſ | 120-92-3 Cyclopentanone | | | | | |
| Ī | Oral | LD50 | 1180 mg/kg (rat) | | | |
| | Dermal | LD50 | >2000 mg/kg (rabbit) | | | |
| | Inhalative | LC50/4 h | >19.5 mg/l (rat) | | | |

- · Primary irritant effect:
- · on the skin: Irritant to skin and mucous membranes.
- · on the eye: Irritating effect.
- · Sensitization: No sensitizing effects known.
- · Additional toxicological information:
- · Carcinogenic categories
- · IARC (International Agency for Research on Cancer)

Substance is not listed.

· NTP (National Toxicology Program)

Substance is not listed.

12 Ecological information

· Toxicity

| Тохицу | | | | | |
|-------------------------|-------------------------------------|--|--|--|--|
| · Aquatic tox | ricity: | | | | |
| 120-92-3 Cyclopentanone | | | | | |
| EC50/48 h | 100 mg/l (daphnia magna) | | | | |
| EC50/72 h | >100 mg/l (scenedesmus subspicatus) | | | | |
| LC50/96 h | >100 mg/l (fish) | | | | |

· Persistence and degradability No further relevant information available.

(Contd. on page 7)



Printing date 08/19/2013 Reviewed on 07/02/2013

Trade name: SU-8 2000 Thinner

(Contd. of page 6)

- · Behavior in environmental systems:
- · Bioaccumulative potential No further relevant information available.
- · Mobility in soil No further relevant information available.
- · Additional ecological information:
- · General notes:

Water hazard class 1 (Assessment by list): slightly hazardous for water

Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.

- · Results of PBT and vPvB assessment
- · **PBT**: Not applicable.
- · vPvB: Not applicable.
- · Other adverse effects No further relevant information available.

13 Disposal considerations

- · Waste treatment methods
- · Recommendation:

Must not be disposed of as regular garbage/trash. Do not allow product to reach sewage system.

Disposal must be made in accordance with Federal, State, and Local regulations.

- · Uncleaned packagings:
- Recommendation: Disposal must be made in accordance with Federal, State, and Local regulations.

| 14 Transport information |
|--------------------------|
|--------------------------|

| | T | 7 A | 7 | ١7. | | L | er |
|---|---|-------|----|-----|---|---|----|
| ٠ | • | / / V | -/ | v | m | | vr |

· DOT, ADR, IMDG, IATA

UN2245

· UN proper shipping name

· DOT, IMDG, IATA

CYCLOPENTANONE
2245 CYCLOPENTANONE

3 Flammable liquids.

- · Transport hazard class(es)
- $\cdot DOT$

 $\cdot ADR$



· Class

· Label

· ADR, IMDG, IATA



· Class 3 Flammable liquids

· Label

· Packing group

· DOT, ADR, IMDG, IATA III

(Contd. on page 8)



Printing date 08/19/2013 Reviewed on 07/02/2013

Trade name: SU-8 2000 Thinner

Contd. of page 7)

Environmental hazards:
Marine pollutant:
No

Special precautions for user
Warning: Flammable liquids
Danger code (Kemler):
F-E,S-D

Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code
Not applicable.

UN''Model Regulation'':
UN2245, CYCLOPENTANONE, 3, III

15 Regulatory information

- · Safety, health and environmental regulations/legislation specific for the substance or mixture
- · Sara
- · Section 355 (extremely hazardous substances):

Substance is not listed.

· Section 313 (Specific toxic chemical listings):

Substance is not listed.

· TSCA (Toxic Substances Control Act):

Substance is listed.

- · Proposition 65
- · Chemicals known to cause cancer:

Substance is not listed.

· Chemicals known to cause reproductive toxicity for females:

Substance is not listed.

· Chemicals known to cause reproductive toxicity for males:

Substance is not listed.

· Chemicals known to cause developmental toxicity:

Substance is not listed.

- · Carcinogenic categories
- · EPA (Environmental Protection Agency)

Substance is not listed.

· TLV (Threshold Limit Value established by ACGIH)

Substance is not listed.

· NIOSH-Ca (National Institute for Occupational Safety and Health)

Substance is not listed.

· OSHA-Ca (Occupational Safety & Health Administration)

Substance is not listed.

· Massachusetts State Right To Know List

120-92-3 Cyclopentanone

· New Jersey State Right To Know List

120-92-3 Cyclopentanone

(Contd. on page 9)

Printing date 08/19/2013 Reviewed on 07/02/2013

Trade name: SU-8 2000 Thinner

(Contd. of page 8)

· Pennsylvania Hazardous Substances List

120-92-3 Cyclopentanone

- · California SCAQMD Rule 443.1 VOC's: 950 g/L
- · GHS label elements

The substance is classified and labelled according to the Globally Harmonized System (GHS).

· Hazard pictograms





GHS02 GHS07

· Signal word Warning

· Hazard-determining components of labelling:

Cyclopentanone

· Hazard statements

H226 Flammable liquid and vapor.

H312+H332 Harmful in contact with skin or if inhaled.

H315 Causes skin irritation.H319 Causes serious eye irritation.

H335-H336 May cause respiratory irritation. May cause drowsiness or dizziness.

· Precautionary statements

P210 Keep away from heat/sparks/open flames/hot surfaces. - No smoking.

P261 Avoid breathing dust/fume/gas/mist/vapours/spray.

P280 Wear protective gloves/protective clothing/eye protection/face protection.

P233 Keep container tightly closed.

P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if

present and easy to do. Continue rinsing.

P312 Call a POISON CENTER or doctor/physician if you feel unwell.

P363 Wash contaminated clothing before reuse.

P337+P313 If eye irritation persists: Get medical advice/attention.
P370+P378 In case of fire: Use for extinction: Alcohol resistant foam.
P370+P378 In case of fire: Use for extinction: Fire-extinguishing powder.

P370+P378 In case of fire: Use for extinction: Carbon dioxide.

P403+P235 Store in a well-ventilated place. Keep cool.

P501 Dispose of contents/container in accordance with local/regional/national/international

regulations.

· Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- · Department issuing MSDS: Product safety department
- · Contact: Mr. Weber
- · Last Revision Date:

8/15/2013 Revised hazard and precautionary statements. Updated component toxicology data and US State Right to Know listings.

· Abbreviations and acronyms:

RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)

(Contd. on page 10)



Printing date 08/19/2013 Reviewed on 07/02/2013

Trade name: SU-8 2000 Thinner

(Contd. of page 9)

ICAO: International Civil Aviation Organization

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International

Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation

IATA: International Air Transport Association

ACGIH: American Conference of Governmental Industrial Hygienists EINECS: European Inventory of Existing Commercial Chemical Substances CAS: Chemical Abstracts Service (division of the American Chemical Society)

NFPA: National Fire Protection Association (USA) HMIS: Hazardous Materials Identification System (USA)

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

USA ·